



CATEGORY DEFINITION

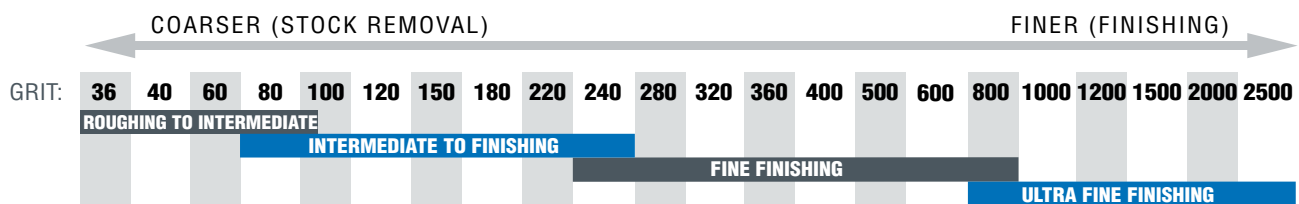
Paper sheets and rolls are engineered for optimum performance when sanding metal, wood, composites and painted surfaces. The sheets are packed in protective packaging to eliminate waste and permit easy, neat storage.

- CATEGORIES:** All purpose, wood sanding, stearated (non-loading), waterproof, and heavyweight
- APPLICATIONS:** Light-duty metal sanding, primer sanding, defect removal from painted surfaces, filler sanding, sanding and finishing of composites and fiberglass, bare wood sanding, sanding between sealer coats
- SIZE RANGE:** Full Sheets, Cut Sheets, File Strips and Rolls
- GRIT RANGE:** 36 – 2500
- ABRASIVE GRAIN:** Ceramic Alumina, Zirconia Alumina, Aluminum Oxide, Silicon Carbide, and Garnet
- PAPER WEIGHTS:** Heavy-weight – E; Light-weight – A and D

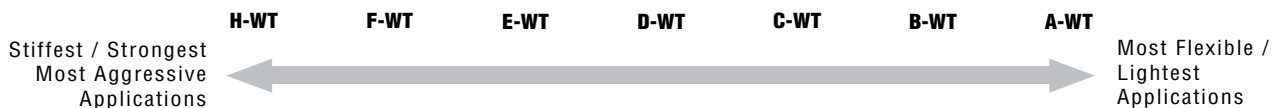
MATERIAL-TO-PRODUCT RECOMMENDATION GUIDE

	BEST Highest Productivity – Lowest Total Cost	BETTER Excellent Blend of Performance & Price	GOOD Consistent Performance – Low Initial Price
Unfinished Metal	A275	–	PB273
Primed / Painted Surfaces / Between Coats	A275	A475	PB273
Fiberglass / Composites	A275	A475	PB273
Bare Wood	A275	–	A511, A513, A514
Clear Coat Sanding	T214, T401	–	T461
Sealer Sanding	A275	A475	PB273
Lacquer Sanding	T214, T401	T414	T461
Wet Sanding	T214, T401	T414	T461
Paint Stripping	A275, A259 (3X)	A475	A290
All Purpose Dry Sanding	A275, A259 (3X)	–	A212, A213, A211

APPLICATION/GRIT RECOMMENDATION GUIDE



RECOMMENDED BACKING WEIGHT



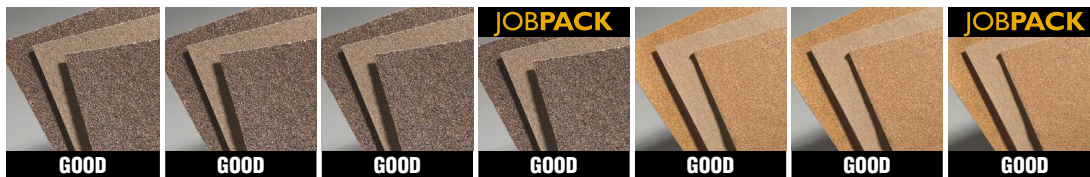


CROSS REFERENCE GUIDE

NORTON	3M	Hermes	Klingspor	Mirka	SIA	VSM
Stearted (Non-Loading)						
A975	734U, 735U, 765L, 334U	-	-	-	1950 siaspeed	-
A275 / A259 (3X)	216U, 334U	HC133	PS33	Royal, Royal Micro	1950 siaspeed	-
A475	405N, 414N, 415N/U	PSF-LL, SA168	PL35	Carat Flex, FineFlex	1701 sialac 1748 siarexx fine	CP131A
A290	236U	HCAB-LL	PS33, PL36	Bulldog Gold	1960 siarexx cut	KP911
PB273	Red, NX	-	PL36	GoldFlex	-	-
Waterproof						
T214	213Q	WAFlex28B	PS12	-	1913 siawat	-
T401	401Q	WSFlex16	PS11, PS14	Waterproof (A)	-	CP918A
T414	413Q	WSFlex16	PS11, PS14	Waterproof (A)	-	CP918A
T461	438Q, 431Q	WSFlex18C	PS11, PS14	-	1727 siawat	CP918C
All Purpose/Wood						
A211	230U, 240N, 346U	-	-	-	-	KP31C
A212	210N	HFB	PL31	-	-	-
A213	230N	HFB	PL31	-	-	KP31B
A511	110N	-	-	-	1400 sianor	-
A513	130N	GCAB	-	-	-	-
A514	140N	GCAB	-	-	-	-
Heavyweight Paper						
H875P	750U, 751U, 740I, 745I	-	-	Royal Coarse Cut	-	KP510E, KP709

Aluminum Oxide All-Purpose Sanding and Garnet Wood Sanding 9" x 11" Paper Sheets

AVAILABILITY
9 X 11
PAPER SHEETS



TIER:	GOOD	GOOD	GOOD	GOOD	GOOD	GOOD	GOOD
BRAND:	Norton	Norton	Norton	Norton	Norton	Norton	Norton
TRADENAME:	A211	A213	A212	A213/A212 MULTISAND	A513	A511	A513/A511 WOODSAND
ABRASIVE:	Aluminum Oxide	Aluminum Oxide	Aluminum Oxide	Aluminum Oxide	Garnet	Garnet	Garnet
BACKING WEIGHT:	D-Weight	C-Weight	A-Weight	D-, C- & A-Weight	D- & C-Weight	A-Weight	D-, C- & A-Weight
OTHER:	P-Graded	P-Graded	P-Graded	P-Graded			

SIZE (W x L)	GRIT	MIN./STD. PKG.	PART #	PART #	PART #	PART #	PART #	PART #	PART #
9 x 11	36	25/125	66261100335						
	40	25/125	66261100330						
	50	50/250	66261100325						
	60	50/250		66261100320			66261101560		
	80	50/250		66261100315			66261101555	66261101505	07660701584*
	100	100/500		66261100295		07660700358*	66261101535	66261101500	07660701583*
	120	100/500		66261100290		07660700357*	66261101530	66261101495	07660701582*
	150	100/500		66261100285		07660700356*	66261101525	66261101490	07660701581*
	180	100/500			66261100245	07660700355*		66261101489	07660701580*
	220	100/500			07660700156	07660700354*		66261101488	07660701579*
	240	100/500							
	280	100/500							
	Asst•	100/500				07660700365*			

* PACKAGING STANDARDS: JOB PACKS: 25 SHEETS PER PACK / 10 PACKS PER STANDARD PACKAGE FOR A TOTAL OF 250 SHEETS

• ASSORTED CONTAINS 6 EACH OF 60, 100, 150 GRIT AND 7 EACH OF 220 GRIT



Stearated (Non-Loading) Aluminum Oxide and Silicon Carbide 9" x 11" Sheets

FEATURED PRODUCTS



NO-FIL NORTON ADALOX A275

THE BEST CHOICE FOR SANDING PAINTED SURFACES, COMPOSITES, PLASTICS OR ANY MATERIAL THAT TENDS TO LOAD

FEATURES

- Premium P-graded, heat-treated aluminum oxide abrasive
- Unique fiber-reinforced, B-weight latex-saturated backing
- Water-based stearate, non-pigmented, No-Fil coating
- Full resin adhesive bond

BENEFITS

- Superior life, fast cut rate, consistent finish
- 50-60% improvement in tear strength
- Exceptional flexibility, can be folded without cracking
- Provides maximum load resistance and extended life: no color transfer to work
- Provides exceptional resistance to abrasive grain shedding especially when folding to sand into corners; long life



NO-FIL NORTON DURITE A475

THE BETTER CHOICE FOR GEL COATS, HARD COMPOSITE SUBSTRATES, ABRASION-RESISTANT COATINGS, AND WOODWORKING APPLICATIONS

FEATURES

- P-graded, silicon carbide abrasive
- Water-based stearate, non-pigmented, No-Fil coating
- Fiber-reinforced, latex paper backing

BENEFITS

- Easy penetration of the hardest surfaces
- Resists loading for longest usable product life, no color transfer to work
- Provides flexibility and resistance to tearing

AVAILABILITY 9 X 11 PAPER SHEETS



TIER:	BEST	BEST	BETTER	GOOD
BRAND:	Norton	Norton	Norton	Merit
CAP CODE:	A275 NO-FIL	A259 (3X) NO-FIL	A475 NO-FIL	PB273 NO-FIL
ABRASIVE:	Aluminum Oxide	Aluminum Oxide	Silicon Carbide	Aluminum Oxide
BACKING WEIGHT:	B-Weight	B-Weight	B-Weight	B-Weight
OTHER:	P-Graded	P-Graded	P-Graded	P-Graded

SIZE (W x L)	GRIT	MIN./STD. PKG.	PART #	PART #	PART #	PART #
9 x 11	60	50/250		07660702642*		
	80	50/250	66261131634	07660702641*	66254487393	66623311878
	100	100/500	66261131633	07660702640*	66254487394	66623311877
	120	100/500	66261131632	07660702639*	66254487395	66623311876
	150	100/500	66261131631	07660702638*	66254487396	66623311875
	180	100/500	66261131630	07660702637*	66254487397	66623311874
	220	100/500	66261131629	07660702636*	66254487398	66623311873
	240	100/500	66261131628		66254487399	66623311879
	280	100/500	66261131627			
	320	100/500	66261131626	07660702633*	66254487400	66623311871
	400	100/500	66261131624	07660702632*		66623311870
	500	100/500	66261131623			
	600	100/500	66261131622			
	800	100/500	66261131621			
	1000	100/500	66261131620			
	1200	100/500	66261131619			
1500	100/500	66261131618				

* PACKAGING STANDARDS: A259 (3X) JOB PACKS: 20 SHEETS PER PACK / 10 PACKS PER STANDARD PACKAGE FOR A TOTAL OF 200 SHEETS



Waterproof Aluminum Oxide and Silicon Carbide 9" x 11" Sheets

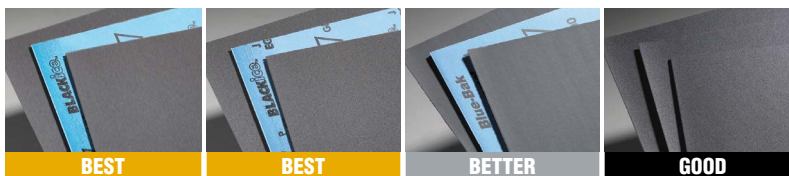
FEATURED PRODUCTS



NORTON BLACK ICE T214 AND T401 WATERPROOF BEST CHOICE FOR ALL WET APPLICATIONS

FEATURES	BENEFITS
■ T214: Premium, P-graded, heat-treated aluminum oxide abrasive	■ Ultimate cut and life in wet applications
■ T401: Premium, ultra fine (1000 – 2500 JIS graded) silicon carbide abrasive	■ Ultimate finish in wet applications
■ Improved resin bond system	■ Long life in wet applications
■ High-strength B-weight high-latex, waterproof paper backing	■ Ultimate flexibility, with wet-curl resistance
	■ Environmentally stable, resists humidity-caused curling

AVAILABILITY
9 X 11
PAPER SHEETS



TIER:	BEST	BEST	BETTER	GOOD
BRAND:	Norton	Norton	Norton	Norton
CAP CODE:	T214	T401	T414	T461
ABRASIVE:	Aluminum Oxide	Silicon Carbide	Silicon Carbide	Silicon Carbide
BACKING WEIGHT:	B-Weight	B-Weight	B-Weight	C-Weight
OTHER:	P-Graded	JIS Graded	CAMI Graded	CAMI Graded

SIZE (W x L)	GRIT	MIN./STD. PKG.	PART #	PART #	PART #	PART #
9 x 11	60	50/250				66261101175
	80	50/250				66261101170
	100	50/250				66261101165
	120	50/250				66261101160
	150	50/250				66261101155
	180	50/250				66261101150
	220	50/250	66261139389		66261139367	
	240	50/250	66261139388		66261139366	66261130331
	280	50/250			66261139365	
	320	50/250	66261139386		66261139364	66261130332
	360	50/250			66261139363	
	400	50/250	66261139385		66261139362	66261130333
	500	50/250	66261139384		66261139361	
	600	50/250	66261139383		66261139360	66261130334
	800	50/250	66261139382			
	1000	50/250		66261139381		
	1200	50/250		66261139380		
	1500	50/250		66261139379		
	2000	50/250		66261139378		
	2500	50/250		66261139377		

Waterproof Sanding Blocks – with “grabbing” power

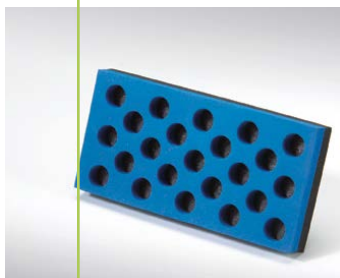
Dual Density Wet Sanding Block

- No adhesive required: simply wrap a 5-1/2" x 9" (9" x 11" cut in half) sheet around the block
- The dense side is for more aggressive blocking, while the soft side is for color sanding
- Equalizes sanding pressure for fine grit applications

Holey Block

- No adhesive required: simply wrap a 5-1/2" x 9" (9" x 11" cut in half) sheet around the block
- A rugged, semi-rigid, multi-purpose sanding block engineered for flat to medium curved surfaces
- A tactical hole pattern side provides numerous cutting edges to create a 30% faster cut rate
- The plain side provides firmness and a comfortable, easy-to-hold surface

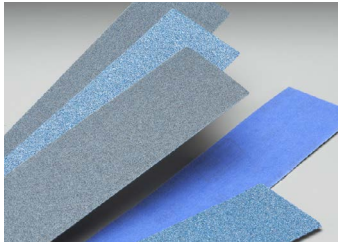
DESCRIPTION	STD. PKG.	PART #
Wet Sanding Block	12	63642503728
Holey Block	8	63642503729





File Strips / Hand Sanding Cut Sheets / Rolls

FEATURED PRODUCTS



NORTON BLUEFIRE H875P

EXCELLENT FOR SOFT MATERIAL APPLICATIONS

FEATURES

- Patented zirconia abrasive
- Strong E-weight paper, latex impregnated
- Open coat design

BENEFITS

- Extended life over original NorZon products
- Increased durability and chip resistance, flexible
- Reduced loading; ideal for body filler, fiberglass, composite sanding

AVAILABILITY
PAPER FILE
STRIPS

TIER:	BEST	BEST	BEST	BEST	BETTER	BETTER	BETTER
BRAND:	Norton	Norton	Norton	Norton	Norton	Norton	Norton
CAP CODE:	A275 NO-FIL	A275 NO-FIL	A275 NO-FIL	A275 NO-FIL	H875P	H875P	H875P
ABRASIVE:	A/O	A/O	A/O	A/O	Z/A	Z/A	Z/A
BACKING WEIGHT:	B-Weight	B-Weight	B-Weight	B-Weight	E-Weight	E-Weight	E-Weight
BACKING ATTACHMENT:	Non-PSA	PSA	Hook/Loop	Hook/Loop Vac	Non-PSA	PSA	Hook/Loop
OTHER:	P-Graded	P-Graded	P-Graded	P-Graded			

SIZE (W x L)	GRIT	MIN/STD. PKG.	PART #	PART #	PART #	PART #	MIN/STD PKG	PART #	PART #	MIN/STD PKG	PART #
2-3/4 x 16	100	50/500				66261131657					
	120	50/500				66261131656					
	180	50/500				66261131654					
2-3/4 x 16-1/2	36						50/250		66261123610	25/125	66261123616
	40						50/250		66261123609	25/125	66261123615
	80	50/500		66261131640	66261131646		50/250		66261123608	25/125	66261123614
	100	50/500		66261131639	66261131645						
	120	50/500			66261131644						
	150	50/500		66261131637	66261131643						
	180	50/500		66261131636	66261131642						
2-3/4 x 17-1/2	36						50/250	66261123622			
	40						50/250	66261123621			
	80	50/500	66261131652				50/250	66261123620			
	100	50/500	66261131651				50/250	66261126512			
	120	50/500	66261131650								
	150	50/500	66261131649								
	180	50/500	66261131648				50/250	66261126511			
220	50/500	66261131647									



VACUUM HOLE PATTERN FOR 2-3/4 X 16 FILE STRIPS

Sanding Boards

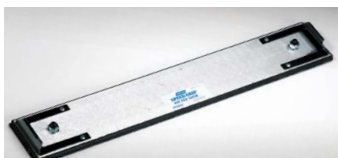
PSA/Non-PSA Sanding Board

- This sanding board has a cushioned surface
- Spring clips mounted at each end securely hold 2-3/4" x 16-1/2" PSA file strips and 2-3/4" x 17-1/2" non-PSA file strips

Hook and Loop and Non-PSA Sanding Board

- Lightweight, rugged design for easy sanding of plastic fillers
- Spring clips mounted at each end securely hold 2-3/4" x 16-1/2" hook and loop file strips and 2-3/4" x 17-1/2" non-PSA file strips
- Air file shoe eliminates the need for clips. The quick-change backing positively locks and unlocks for fast use.

DESCRIPTION	STD. PKG.	PART #
Hook and Loop/Non-PSA File Strip Sanding Board	5	63642552836
Hook and Loop Air File Shoe	5	63642552835
PSA/Non-PSA File Strip Sanding Board	6	63642542724





AVAILABILITY
PAPER CUT SHEETS



TIER:	GOOD	GOOD
BRAND:	Norton	Norton
CAP CODE:	A290 NO-FIL	A213
ABRASIVE:	Aluminum Oxide	Aluminum Oxide
BACKING WEIGHT:	C-Weight	C-Weight
OTHER:	P-Graded	P-Graded

SIZE (W x L)	GRIT	MIN./STD. PKG.	PART #	PART #
3-2/3 x 9	60	100/1000		66261102925
	80	100/1000	66261101119	66261102920
	100	100/1000		66261102900
	120	100/1000		66261102895
	180	100/1000	66261101124	
	220	100/1000	66261101123	



Rubber Hand Sanding Blocks

- Resilient rubber blocks that conform well to mild contours and flat surfaces

DESCRIPTION	STD. PKG.	PART #
2-3/4 x 5	5	07660701889

AVAILABILITY
PSA AND
HOOK AND LOOP
PAPER ROLLS



TIER:	BEST	BEST	BEST	BETTER	BETTER	BETTER	BETTER	BEST	GOOD
BRAND:	Norton	Norton	Norton	Norton	Norton	Norton	Norton	Norton	Merit
CAP CODE:	A975 NO-FIL	A975 NO-FIL	A975 NO-FIL	A275 NO-FIL	A275 NO-FIL	A275 NO-FIL	A275 NO-FIL	A975 NO-FIL	PB273 NO-LOAD
ABRASIVE:	Ceramic Alumina	Ceramic Alumina	Ceramic Alumina	Aluminum Oxide	Aluminum Oxide	Aluminum Oxide	Aluminum Oxide	Ceramic Alumina	Aluminum Oxide
BACKING WEIGHT:	C-Wt.	C-Wt.	B-Wt.	B-Wt.	B-Wt.	B-Wt.	B-Wt.	B-Wt.	B-Wt.
BACKING ATTACHMENT:	PSA	PSA	PSA	PSA	PSA	PSA	PSA	Hook & Loop*	Hook & Loop•
OTHER:	P-Graded	P-Graded	P-Graded	P-Graded	P-Graded	P-Graded	P-Graded	P-Graded	P-Graded
SIZE:	2-3/4" x 25yd	2-3/4" x 30yd	2-3/4" x 45yd	2-3/4" x 25yd	2-3/4" x 30yd	2-3/4" x 45yd	4-1/2" x 10 yd	2-3/4" x 13 yd	3" x 12 yd

GRIT	MIN./STD. PKG.	PART #	PART #	PART #	PART #	PART #	PART #	PART #	MIN/STD PKG	PART #	PART #
80	1/5	66261149566			66261131691			66261131697	1/4	63642506261	66623345609
100	1/5					66261131690		66261131696			
120	1/5		66261149564			66261131689		66261131695	1/4	63642506259	66623334493
150	1/5			66261149563			66261131688	66261131694	1/4	63642506258	66623334494
180	1/5			66261149562			66261131687	66261131693	1/4	63642506257	66623334495
220	1/5			66261149561			66261131686	66261131692	1/4	63642506256	66623345611
240	1/5						66261131685				
320	1/5			66261149558			66261131683		1/4	63642506255	66623335601
400	1/5			66261149557			66261131681		1/4	66623329518	66623345612
500									1/4	66623329547	
600	1/5						66261131679		1/4	66623329548	

* THE 2-3/4" WIDE HOOK AND LOOP PAPER ROLL IS PERFORATED AT 2-3/4" WHICH ALLOWS USE ON ALL STANDARD LENGTHS OF HAND BLOCKS AND FILE BOARDS.

• THE 3" WIDE HOOK AND LOOP PAPER ROLL IS PERFORATED AT 4-1/4" TO ALLOW FOR USE ON DYNABRADE® "DYNABUG II®" TOOL.

Roll Accessories



PSA Roll Dispenser

- Heavy-duty wire dispenser has a vinyl coating to protect the work surface
- Accommodates two 2-3/4" PSA rolls; stackable for multi-grit operations. Attach to wall or mount on cabinet



PSA/Hook & Loop Sanding Blocks

- Ergonomically-shaped flexible foam blocks used with 2-3/4" rolls, fit comfortably in your hand
- Firm block produces a truly flat surface
- The soft block is designed for flat surfaces and contours

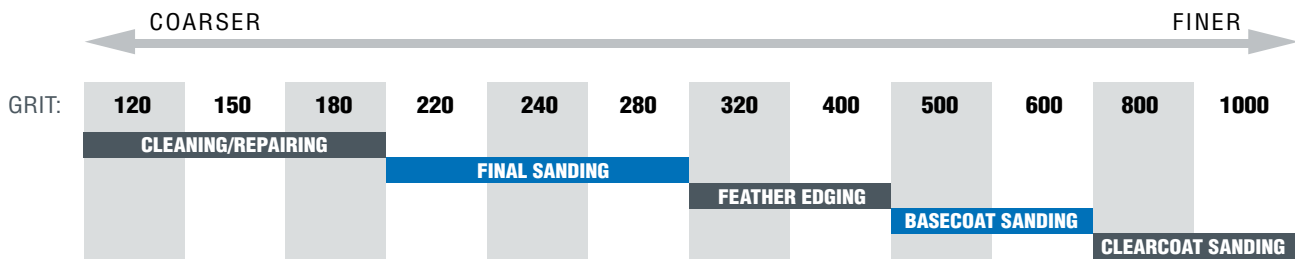
DESCRIPTION	STD. PKG.	PART #
PSA Roll Dispenser	1	63642542773

SIZE	BACKING ATTACHMENT:		PSA		HOOK & LOOP	
	DESCRIPTION	STD. PKG.	PART #	PART #		
2-3/4 x 5	Soft	5	63642542090	63642542092		
2-3/4 x 5	Firm	5	63642542091	63642542093		
2-3/4 x 7-3/4	Soft	5		63642542095		
2-3/4 x 7-3/4	Firm	5	63642542094			



Rotolo Foam Sanding Pads

APPLICATION/GRIT RECOMMENDATION GUIDE



FEATURED PRODUCTS



NO-FIL NORTON ADALOX A275 ROTOLO FOAM ROLLS

THE BETTER CHOICE FOR FINE SANDING FLAT AND CURVED SURFACES

FEATURES

- A275 (premium P-graded, aluminum oxide grain with No-Fil coating) on Rotolo foam backing
- 4-1/2" wide x 82' long roll perforated every 5-1/2"
- Convenient dispensing box

BENEFITS

- Perfect for hand sanding without leaving finger marks
- Provides outstanding finish on wood, metal, composites, primers, sealers, and top coats
- Fast cut and long life without loading
- Compatible with all coatings
- 50% – 60% improvement in tear strength
- Standard 1/4 sheet size for hand or machine sanding
- 178 sheets per roll
- Protects A275 Rotolo foam from damage

AVAILABILITY

TIER:	BETTER
BRAND:	Norton
TRADENAME:	ROTOLO
ABRASIVE:	Aluminum Oxide

SIZE (W x L)	GRIT SIZE	ROLLS/STD. PKG.	PART #
4-1/2" x 82'	P120	2	63642535316
	P150	2	63642557584
	P180	2	63642557599
	P220	2	63642557600
	P240	2	63642557602
	P280	2	63642557604
	P320	2	63642557606
	P400	2	63642557608
	P500	2	63642557611
	P600	2	63642557612
	P800	2	63642557613
	P1000	2	63642557616

